

IN-PLACE MACHINING COMPANY

Royal Institution of Naval Architects - Partnership Certification



THE ROYAL INSTITUTION
OF NAVAL ARCHITECTS



This is to certify that

In-Place Machining Company

has demonstrated its commitment to
achieving and maintaining high
professional standards by its employees,
and has therefore been elected a

Corporate Partner

of the

Royal Institution of Naval Architects

Chief Executive
The Royal Institution of Naval Architects

23 July 2010

3811 N. Holton St., Milwaukee, WI 53212
Tel. (414) 562-2000 ~ Fax (414) 562-2932

QUALITY MACHINING
IN-PLACE... ANY PLACE
IN THE WORLD



IN-PLACE MACHINING COMPANY

Royal Institute of Naval Architects - Workshop Approval



WORKSHOP APPROVAL STATEMENT No. REC056410XL/001

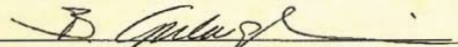

Further the ascertainments carried out and based of the documentation submitted, RINA hereby declares that:

<i>Description Type</i>	Workshop Approval 1. Refurbishment of crankshaft main journals and crankpin journals 2. Peen straightening of bent crankshafts 3. Annealing of crankshaft hard spots found during inspection (applies to normalized crankshafts only) 4. Line boring main bearing pocket 5. Boring and sleeving cylinder upper and lower liner seal surfaces 6. Metalstich (Metallock) repair process.
<i>Applicant</i>	IN-PLACE MACHINING COMPANY INC. 3811 N. HOLTON STREET 53212 MILWAUKEE, WI U.S.A.
<i>Reference standards</i>	RINA Rules

On the basis of the proofs of the qualification level and experience, upon satisfactory outcome of the inspection carried out at the Company facilities and following the review of the relevant work procedures and instructions, the recognition as APPROVED WORKSHOP has been granted to the Company, in compliance with the RINA Rules for the Classification of Ships.

Issued in Fort Lauderdale on February 22, 2011. This Certificate is valid until December 9, 2013




RINA
Bruce Garabaghi  RINA
B. Garabaghi

This certificate consists of this page and 1 enclosure

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