



DET NORSKE VERITAS

### CERTIFICATE

Folder: In-Place Machining Co  
Cert. No.: NYK54192149-1  
Place: Milwaukee, WI  
Date: 2010-03-15  
Office: DNV New York

This is to certify that at the request of In-Place Machining Company the undersigned Surveyor did attend their Milwaukee, WI facility on November 06, 2009 and subsequently for the purpose of assessing their capability for carrying out in-situ repairs on diesel engine components as detailed below:

01. Refurbishment of crankshaft main and crankpin journals
02. Straightening of bent crankshafts by peening
03. Annealing Heat Treatment of hardened areas of crankshafts
04. Line boring of main bearing pockets
05. Boring and sleeving cylinder blocks landing / sealing surfaces

The organization is found to have highly skilled and experienced technicians / operators who are periodically trained, monitored and mentored to update their competence levels. Special tools, instruments and equipment required for the above operations are maintained in readiness to be mobilized at short notice.

The organization shall keep Det Norske Veritas informed of the intended repair procedure along with approval obtained from the original equipment manufacturer and the owners.

The nature of repairs/refurbishment to be carried out shall take into account the surface hardening treatment originally imparted to the crankshaft journals.

This approval is issued subject to compliance with the requirements of Det Norske Veritas. Every repair job is required to be carried out with the consent and to the satisfaction of the Society's attending Surveyor.

The Certificate is valid until December 31, 2013 provided an intermediate audit is carried out with satisfactory results.



Mohan Rao  
Principal Surveyor  
Det Norske Veritas-NY

Allan Krogsgaard  
Senior Surveyor  
Det Norske Veritas-NY

If any person suffers loss or damage which is proved to have been caused by any negligent act or omission of Det Norske Veritas, then Det Norske Veritas shall pay compensation to such person for his proved direct loss or damage. However, the compensation shall not exceed an amount equal to ten times the fee charged for the service in question, provided that the maximum compensation shall never exceed USD 2 million. In this provision 'Det Norske Veritas' shall mean the Foundation Det Norske Veritas as well as all its subsidiaries, directors, officers, employees, agents and any other acting on behalf of Det Norske Veritas.

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QUALITY MACHINING  
IN-PLACE... ANY PLACE  
IN THE WORLD

